

# Measurement of Parameters Affecting the formation and breakage of floc

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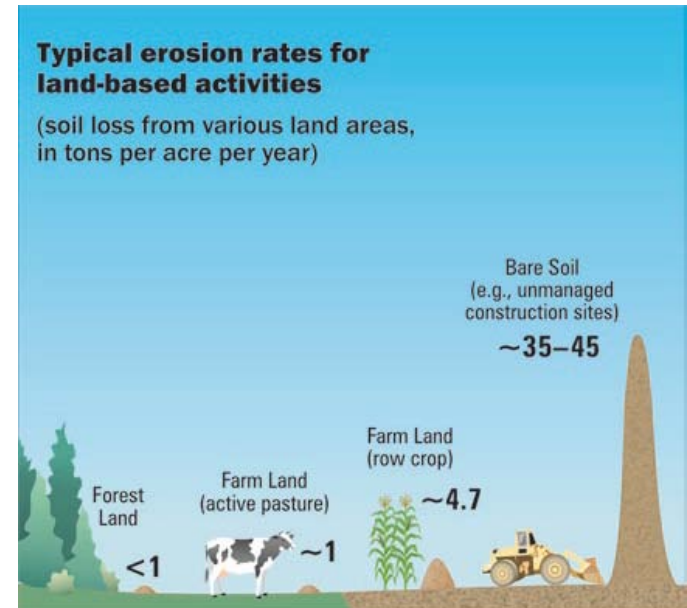
Oklahoma State University, Stillwater, OK

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# Introduction

- \* Sediments from construction site are the primary pollutant in stormwater runoff
- \* Construction sites can add up to 35-45 tons of sediment per acre each year
- \* Excess sediment can impair the streams, cause ecological damage and also impede navigation



Source: EPA

# BMP for Sediment and Runoff Control

Sedimentation Basin



Grass lined channel



A grass-lined channel can be used to filter and convey runoff

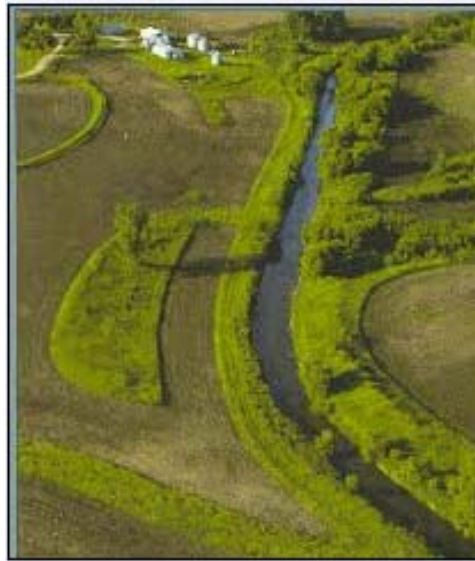
Fiber rolls



Silt Fence



Vegetative Filter Strip



Source: EPA

# Flocculation

- \* Most commonly used in water and wastewater treatment
- \* Two step process: Coagulation and Flocculation
- \* Coagulation: Particle destabilization
- \* Flocculation: Particle aggregation and growth



Source: Environmental Outlook

# Objectives of the project

“Develop a model which can determine the parameters that affect the floc formation and breakage for a particular soil type”

# Parameters Affecting Flocculation

- \* Collision of particles: Brownian Motion, Laminar or turbulent shear, Inertia in turbulent flow and differential settling
- \* Efficiency of the flocculation process depends
  - *Collision frequency*
  - *Stickiness coefficient*
- \* Breakage of the flocs is caused by turbulent shear forces on the surface of the floc

# Flocculation Model

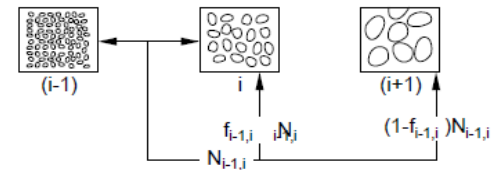
- \* Flocculation model used is based on the research work done by Krishnappan and Marsalek (2002).
- \* The model consists of the following stages
  - Coagulation equation to determine the balance of the number of particles undergoing flocculation
  - Advection-diffusion equation for settling



# Flocculation Model: Mathematical Formulation

$$\frac{dn_i}{dt} = - \sum_{j=i}^{N_{\max}} \beta_j K_{ij}^{\text{eff}} n_i n_j + \sum_{j=1}^i \beta_i f_{ij} K_{ij}^{\text{eff}} n_i n_j + \sum_{j=1}^{i-1} (1 - f_{i-1,j}) \beta_{i-1} K_{i-1,j}^{\text{eff}} n_{i-1} n_j$$

$\beta_{ij}$  = the coagulation factor  
 $K_{i,j}^{\text{eff}}$  = the collision frequency function  
 $n$  = number of particles  
 $f$  = fraction of the particles



$N_{i-1,j}$  - No. of flocculated particles

$f_{i-1,j}$  - Particle allocation function

Schematization of allocation of flocculated particles

Source: Krishnappan and Marsalek (2002)

$$K_{i,j}^{\text{eff}} = K_{i,j}^{\text{Kh,BR}} + \sqrt{\left(K_{i,j}^{\text{Kh,Sh}}\right)^2 + \left(K_{i,j}^{\text{Kh,IN}}\right)^2 + \left(K_{i,j}^{\text{Kh,DS}}\right)^2}$$

# Flocculation Model: Mathematical Formulation

Mechanism	Collision Frequency Function
Brownian motion	$K_{i,j}^{Kh,B} = \frac{2}{3} \frac{B_z T}{\rho \nu} \frac{(r_i + r_j)^2}{r_i r_j}$
Turbulent shear	$K_{i,j}^{Kh,SH} = \frac{4}{3} \left( \frac{\varepsilon}{\nu} \right)^{0.5} (r_i + r_j)^3$
Inertia of particles in turbulent flow	$K_{i,j}^{Kh,IN} = 1.21 \frac{\rho_{sj}}{\rho_j} \left( \frac{\varepsilon^3}{\nu^5} \right)^{0.25} (r_i + r_j)^2 \text{abs}(r_i^2 - r_j^2)$
Differential settling	$K_{i,j}^{Kh,DS} = \frac{2\pi g}{9\nu} \frac{\rho_{sj} - \rho_w}{\rho_w} (r_i + r_j)^2 \text{abs}(r_i^2 - r_j^2)$

$$\beta_{i/j} = \alpha_0 \left( 1 - \frac{R_{i/j}}{S+1} \right)^n$$

$\alpha_0$  = the stickiness coefficient

$R_{i/j}$  = floc size in the bin

$S$  = maximum floc size

# Flocculation Model: Mathematical Formulation

Advection Diffusion Equation:

$$\frac{\partial C_k}{\partial t} + w_k \frac{\partial C_k}{\partial z} = \frac{\partial}{\partial z} \left( D \frac{\partial C_k}{\partial z} \right)$$

$C_k$  = concentration of the particle

$w_k$  = settling velocity of the particle

$D$  = turbulent diffusion coefficient

# Experimental Setup

Component	Description	Dimension/ Capacity
Soil Separator	Rectangular flume with overflow weir plate at the outlet	Flume :10ft x 8in x 4ft (LxWxH) Weir Plate: 12in x 8 in Weir depth= 1.18 in
Sediment injection system	Conical tank with backflow and normal flow systems and impeller for mixing	Capacity: 450 gallons
Flocculant injection system	Peristaltic pump system	Capacity of Flocculant Tank: 16 gallons
Oscillating grid Assembly	Three sets of oscillating grids each having three individual grids	Rod diameter: 3/16 in Grid dimension: 6in x 6in
Constant head tank	Rectangular tank with flow straighteners and V-notch weir at the outlet.	10 ft x 5 ft x 3 ft (LxWxH)
Sedimentation Basin	Rectangular Flume with sampling ports along the flume	30 ft x 1.5ft x 0.5ft (LxWxH)

# Experimental Setup

Soil Separator



Sediment injection system



# Experimental Setup

Constant Head Tank



Flocculant injection system

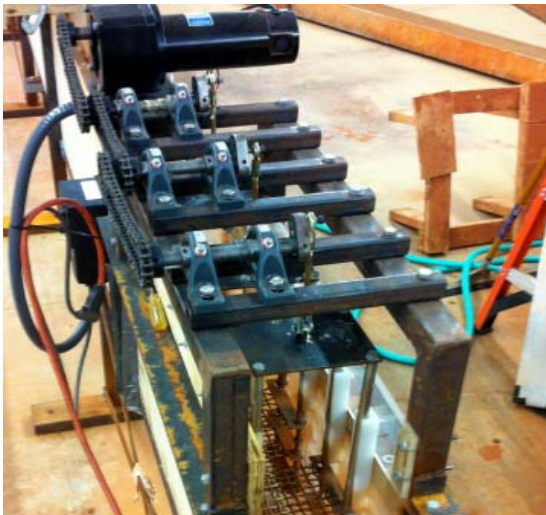


# Experimental Setup

Oscillating grid assembly



Flume with sampling ports



# Experimental Setup

- \* Three soils from Greenville county of South Carolina were tested : Hiwassee, Pacolet and Cecil
- \* Flow rate of water in the flume: 0.1 cfs (6 in flow over V notch)
- \* Concentration of the flocculant in flume: 0.05 g/L
- \* Four types of experimental runs
  - Control run with agitation
  - Control run without agitation
  - Low speed flocculation run
  - High speed flocculation run

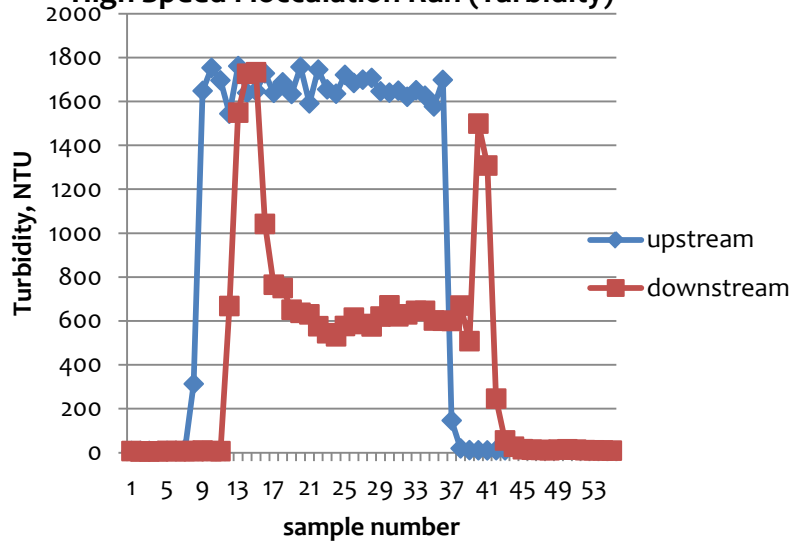


# Experimental Setup

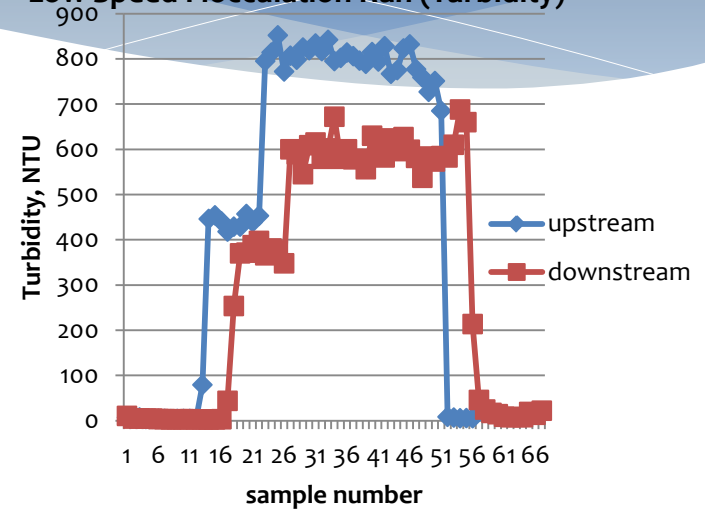
- \* Duration of Experimental run : average 15 minutes
- \* Sampling: 10 samples at five stations were collected from top and bottom port
- \* Sampling interval: 90 seconds
- \* Sampling volume: 250 ml
- \* Turbidity measurement: Inlet and outlet of the flume

# Data Analysis : Hiwassee Soil

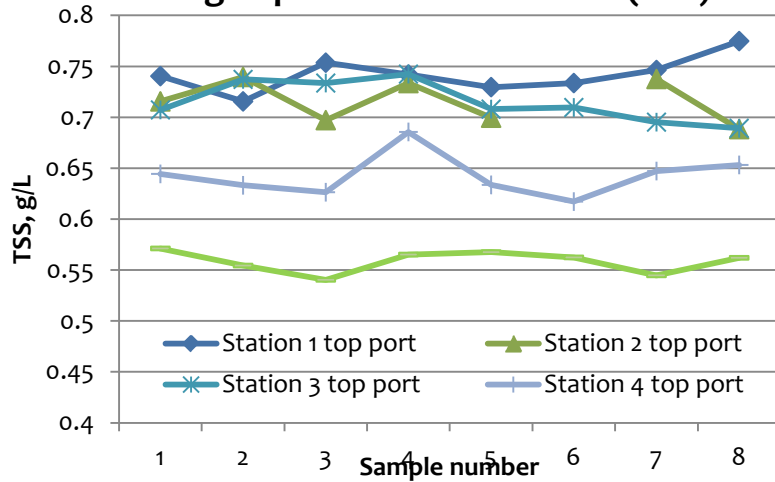
## High Speed Flocculation Run (Turbidity)



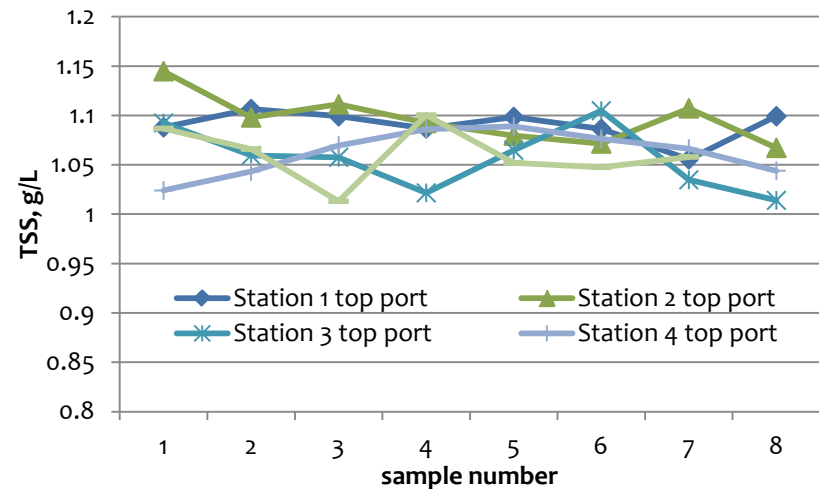
## Low Speed Flocculation Run (Turbidity)



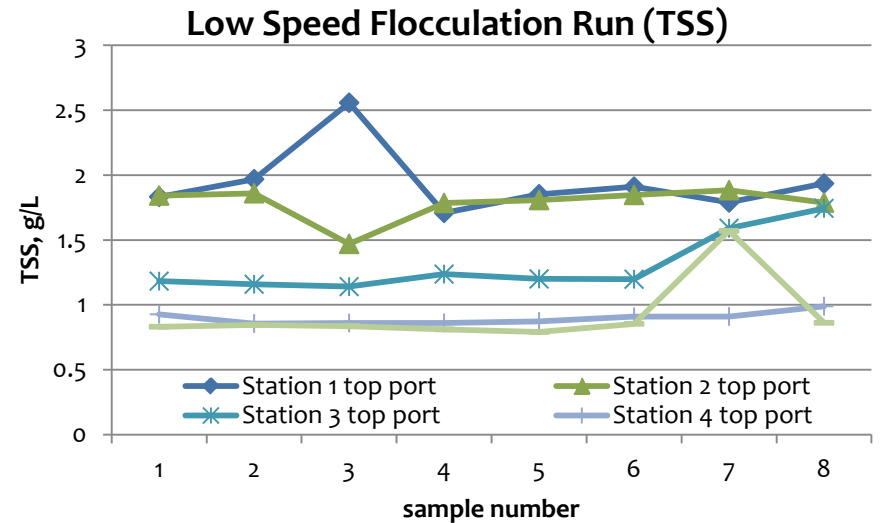
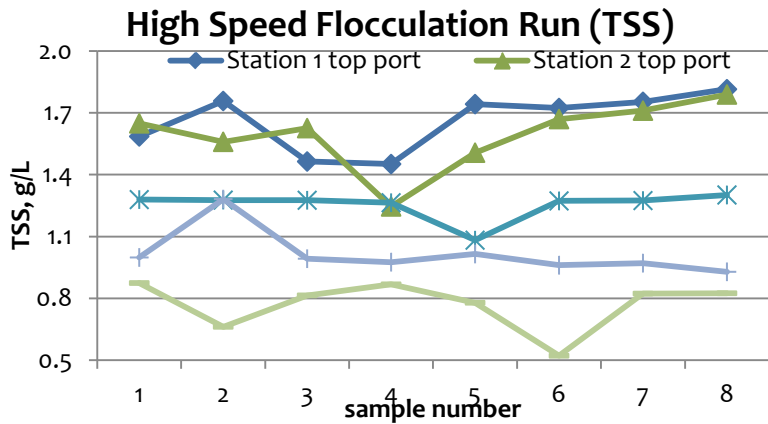
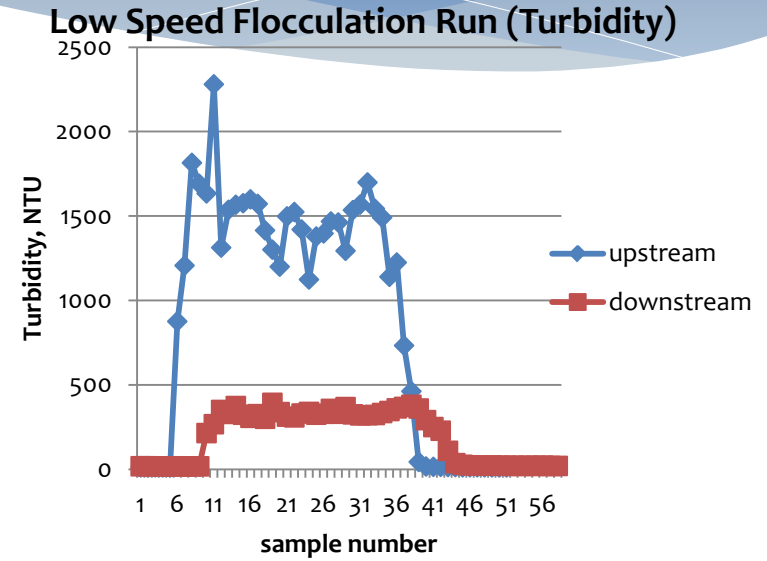
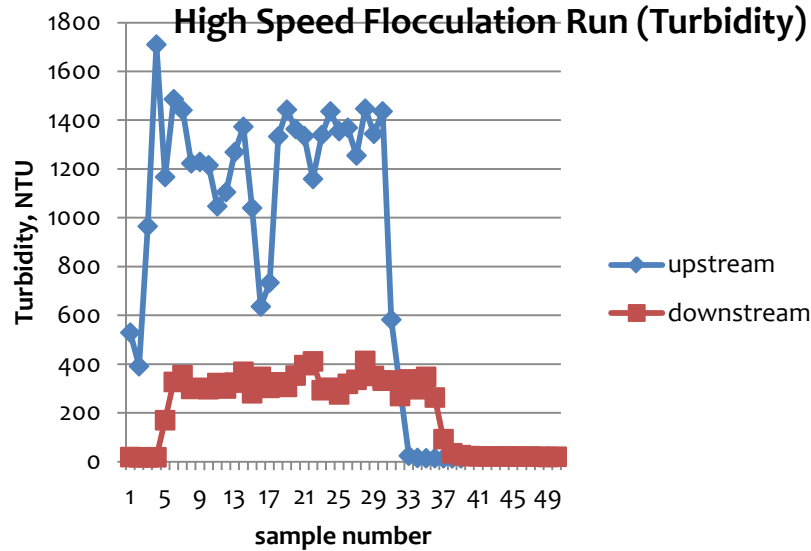
## High Speed Flocculation run (TSS)



## Low speed flocculation run TSS

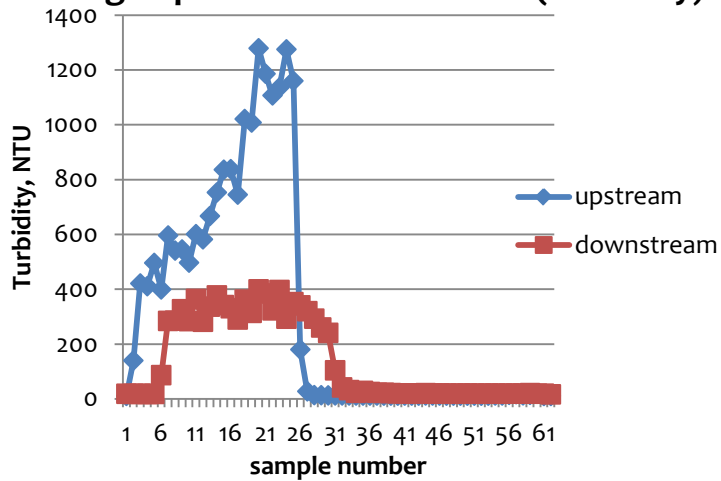


# Data Analysis: Pacolet Soil

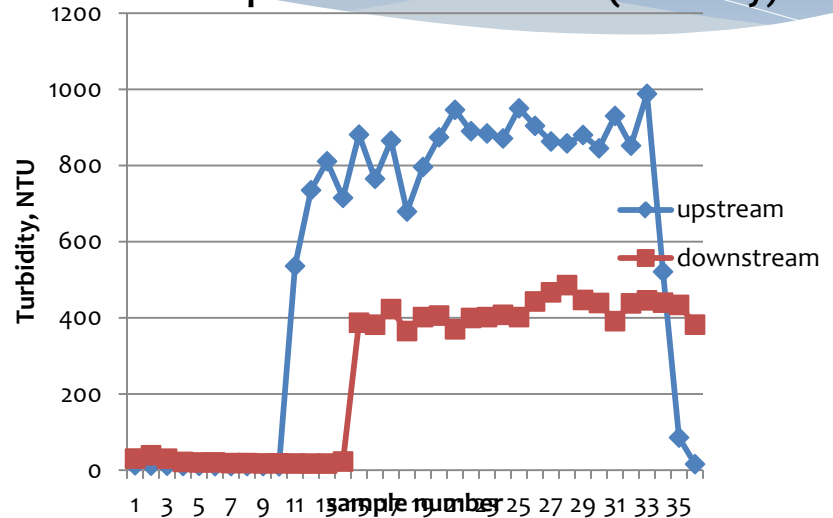


# Data Analysis: Cecil Soil

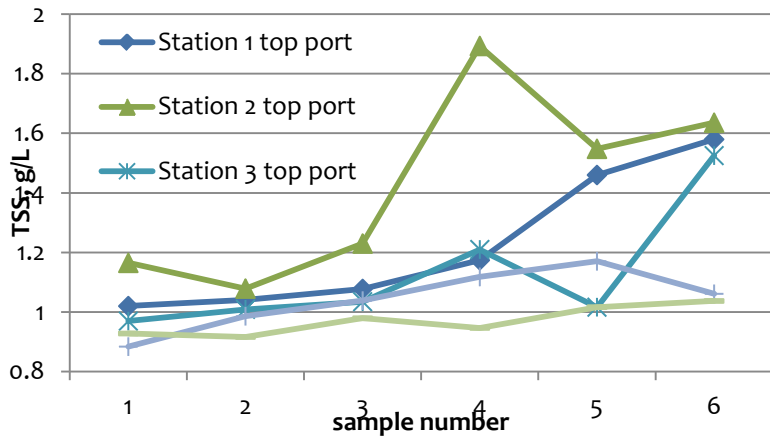
## High Speed Flocculation Run (Turbidity)



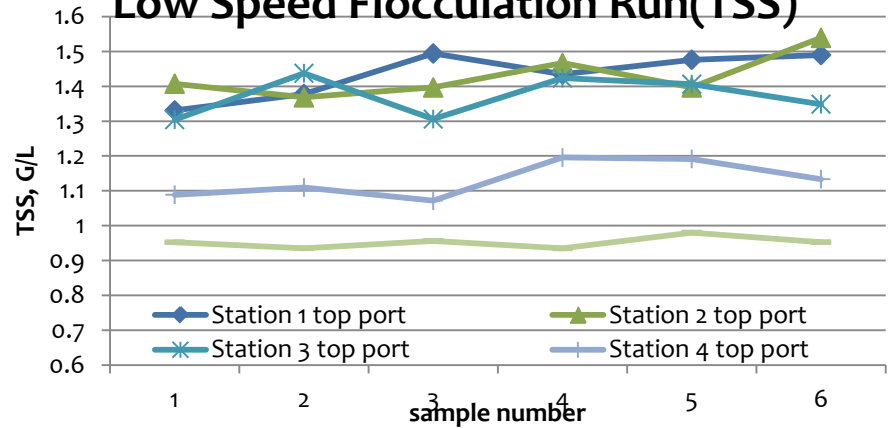
## Low Speed Flocculation Run (Turbidity)



## High Speed Flocculation Run (TSS)

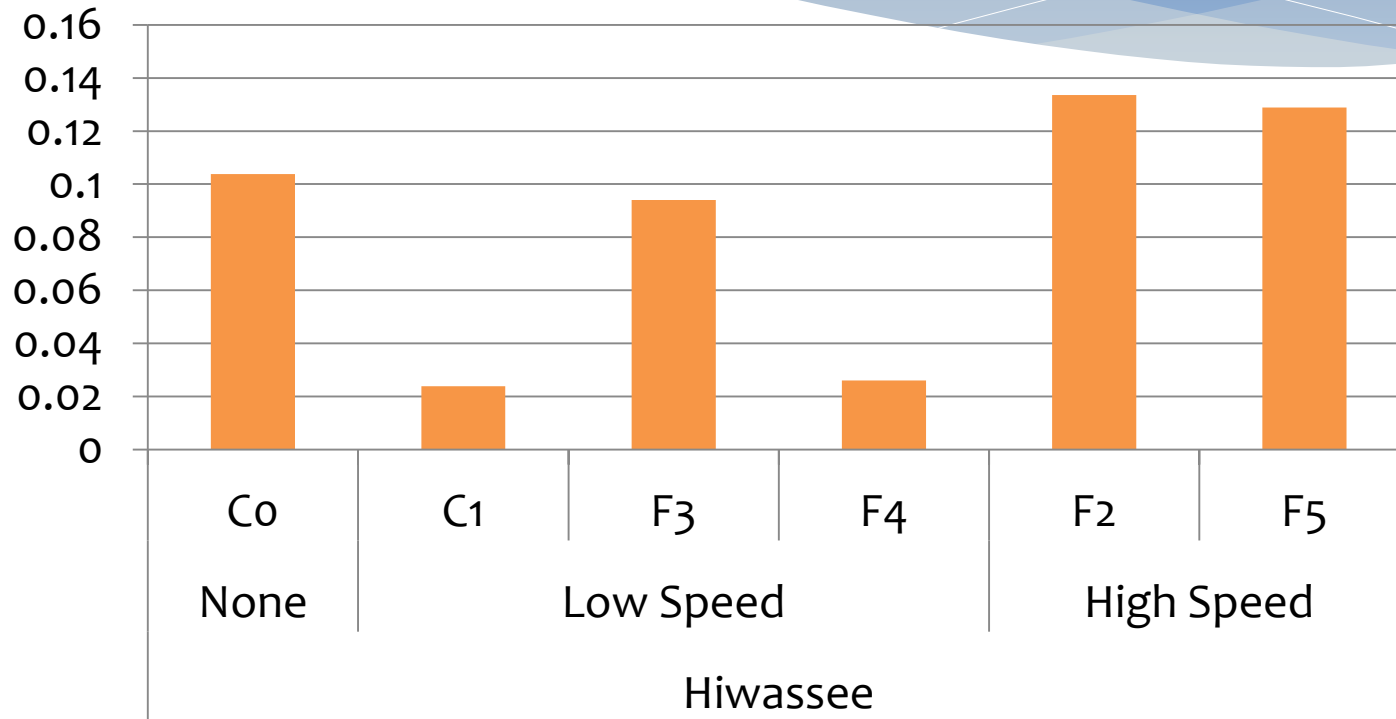


## Low Speed Flocculation Run (TSS)

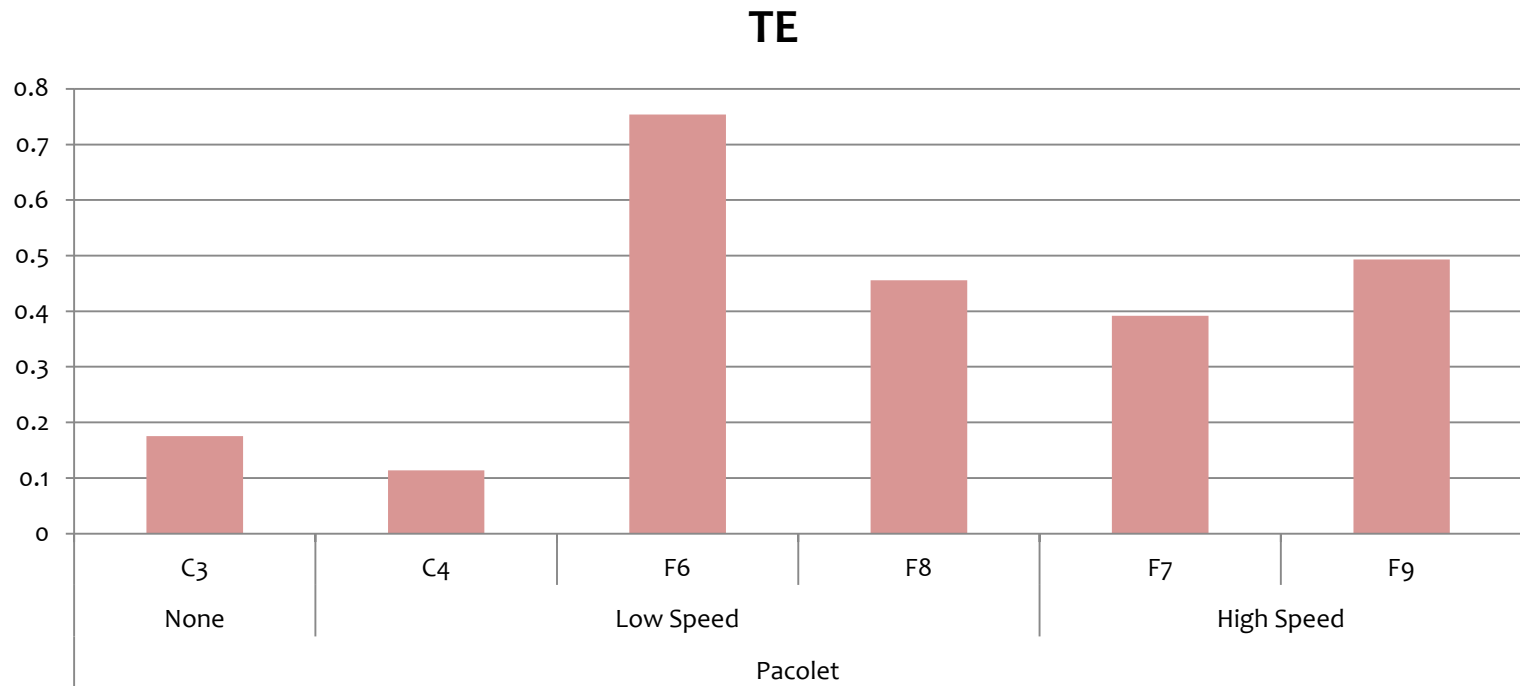


# Data Analysis: Trapping Efficiencies

TE

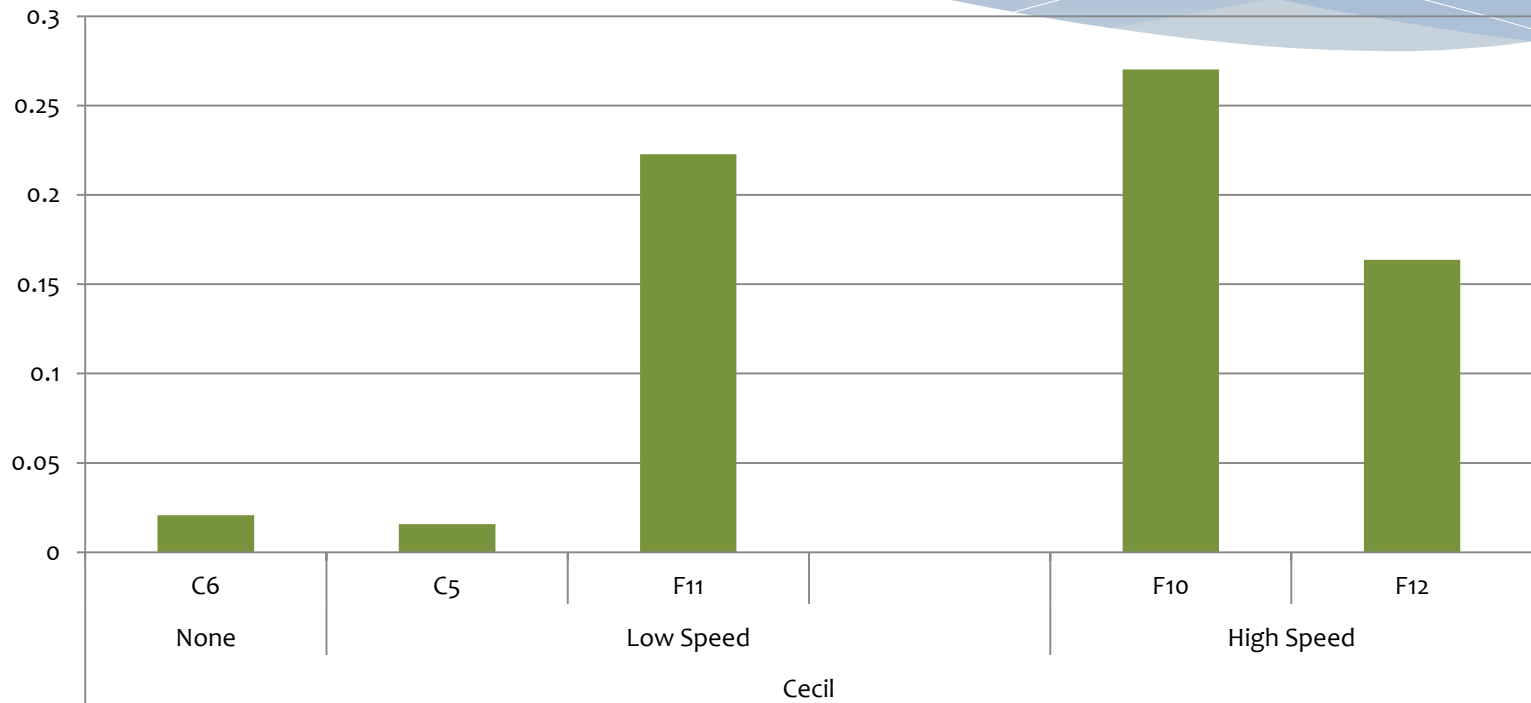


# Data Analysis: Trapping Efficiencies



# Data Analysis: Trapping Efficiencies

TE



# Data Analysis: Local Soil

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# Current Modeling Stage and Future Work

- \* The model is being coded using Visual Basic
- \* The model will be tested using the experimental data
- \* The stickiness coefficient will be estimated for the three soils
- \* More soils will be tested to validate the model

# Contributors

Faculty advisors : Dr. Jason Vogel, Dr. Daniel Storm

Subject Matter Specialist: Dr. Billy Barfield

Mr. James Riddle, Woolpert Inc.

Greenville county, South Carolina

Graduate Students: Neha Bhadbhade, Aaron Middlestet, Karl Garbrecht, Alex Tobergte Hayat Azawi Kareem, Erin Daly, Flint Holbrook

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Questions ??